

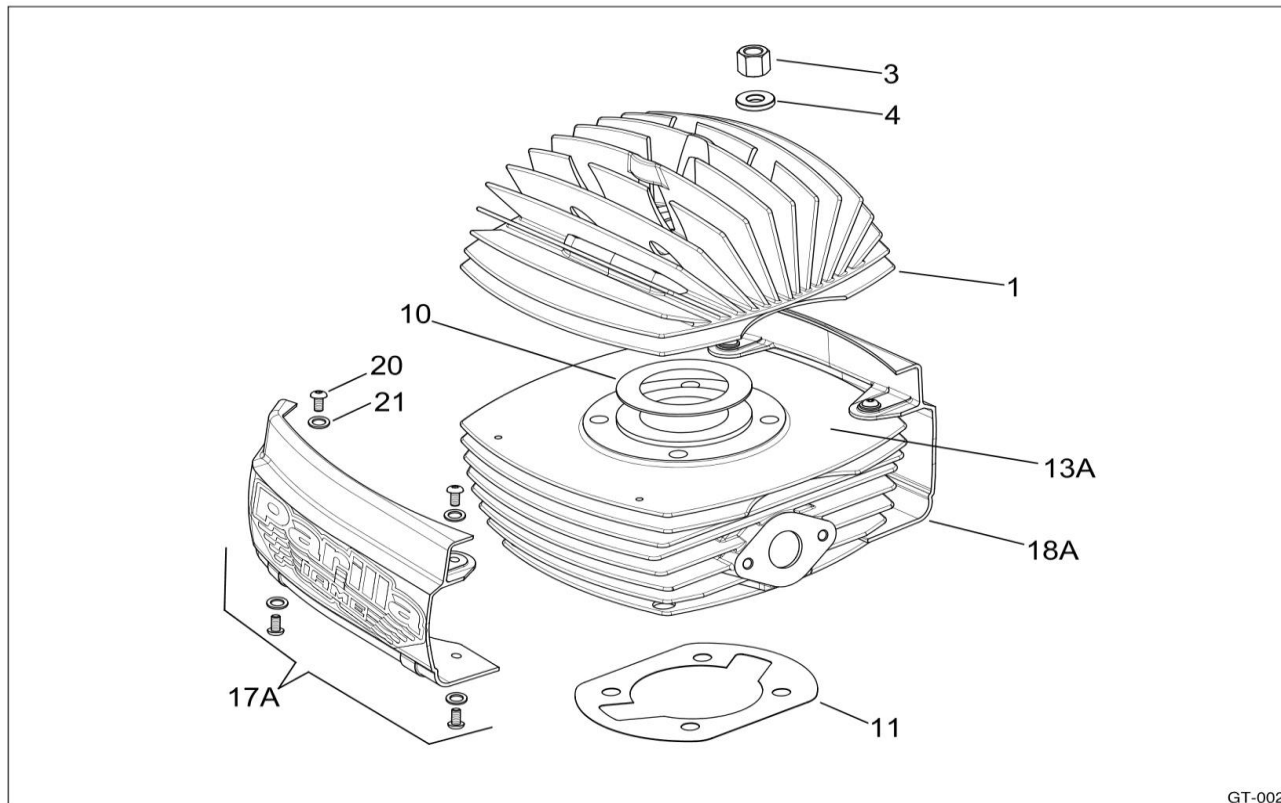
IAME

The heart of kart

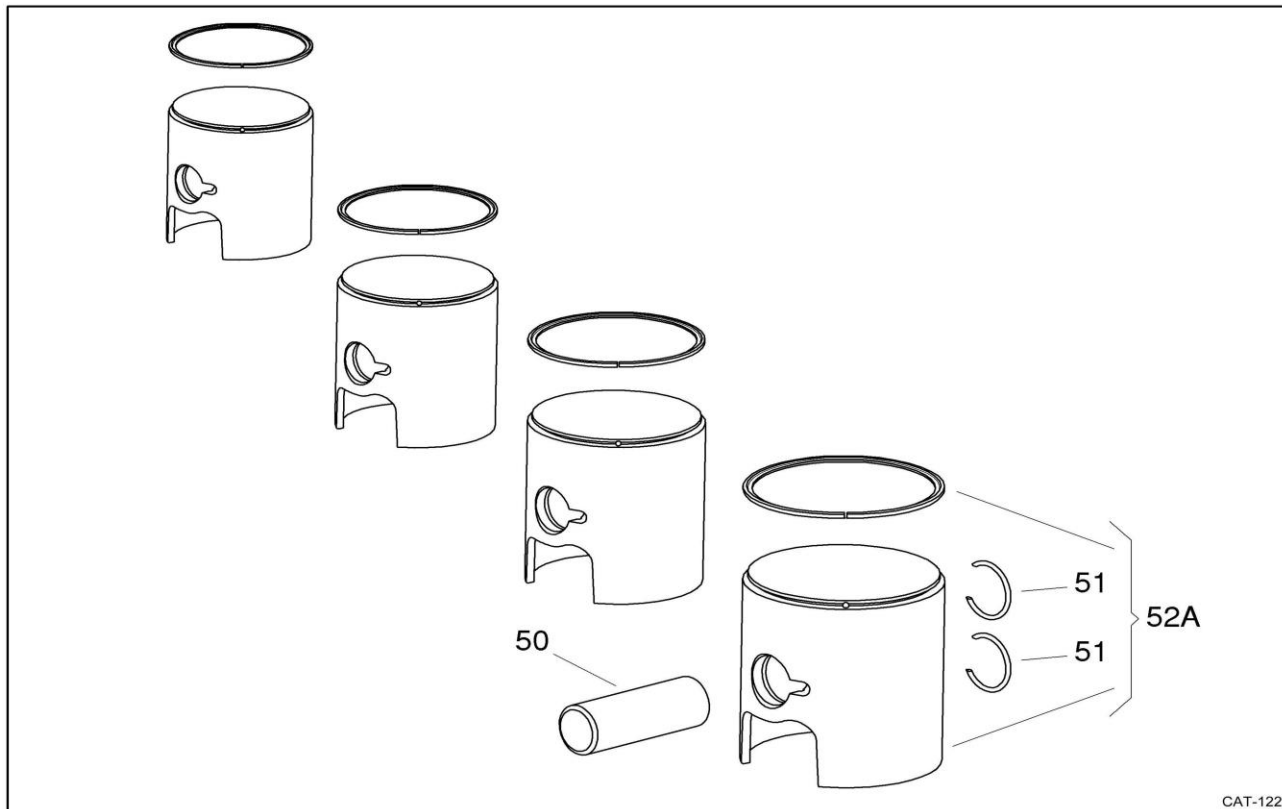
IAME MINI SWIFT USA



2015 CATALOG

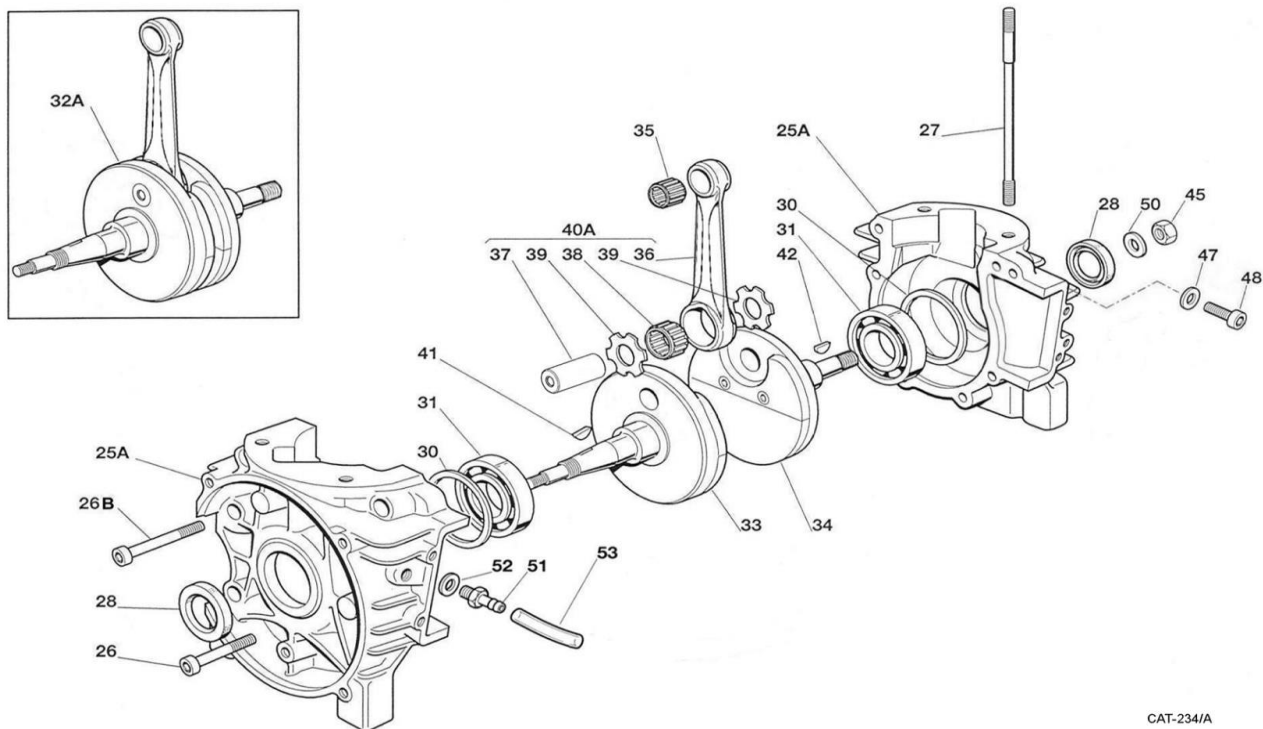


POS	COD	DESCR	PRICE
001	A-61041	CYL. HEAD MINI/BABY SW	204.66
003	00352-K	20 HEXAGONAL NUTS KIT M8	4.59
004	00303-K	KIT OF 20 WASHERS M8	1.81
010	A-61047	HEAD GASKET 0.05mm	5.08
010	A-61048	HEAD GASKET 0.10mm	5.08
010	A-61049	HEAD SPACER 1.00mm	30.57
011	EBP-85045	CYL. GASKET 4/10 PUMA/GAZ	3.56
011	EBP-85046	CYL. GASKET 2/10 PUMA/GAZ	3.56
013A	A-61031	COMPL.CYLINDER MINI/BABY SW'07	594.87
017A	A-61880-C	KIT CONVEYOR DRIVE SIDE AIR	28.84
018A	A-61881-C	KIT CONVEYOR MAGN. SIDE AIR	28.84
020	00267-K	KIT 20 SCREWS M4x8	5.08
021	00319-K	KIT 20 WASHERS M4	1.95



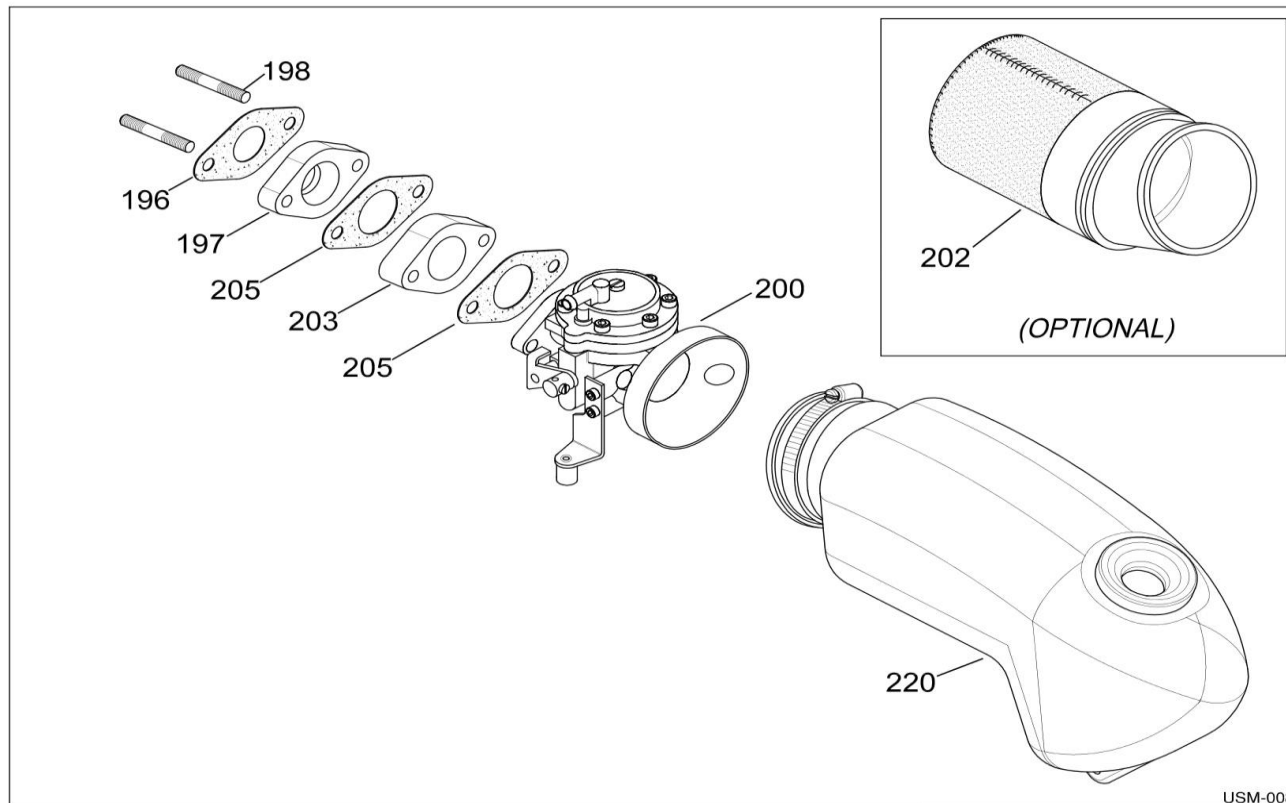
CAT-122

POS	COD	DESCR	PRICE
022	A-61320	PISTON PIN mm12x35 v.'07	21.23
023	10342	CIRCLIP 12x1	2.29
024A	A-61051-CR	PISTON MINI-SW'07 41.80r	86.01
024A	A-61051-CV	PISTON MINI-SW'07 41.80g	86.01
024A	A-61056-CR	PISTON MINI-SW'07 41.82r	86.01
024A	A-61056-CV	PISTON MINI-SW'07 41.82g	86.01
024A	A-61061-CR	PISTON MINI-SW'07 41.84r	86.01
024A	A-61061-CV	PISTON MINI-SW'07 41.84g	86.01
024A	A-61071-CR	PISTON MINI-SW'07 41.88r	86.01
024A	A-61071-CV	PISTON MINI-SW'07 41.88g	86.01
024A	A-61081-CR	PISTON MINI-SW'07 41.92r	86.01
024A	A-61081-CV	PISTON MINI-SW'07 41.92g	86.01
024A	A-61091-CR	PISTON MINI-SW'07 41.96r	86.01
024A	A-61091-CV	PISTON MINI-SW'07 41.96g	86.01
024A	A-61101-CR	PISTON MINI-SW'07 42.00r	86.01
024A	A-61101-CV	PISTON MINI-SW'07 42.00g	86.01
024A	A-61111-CR	PISTON MINI-SW'07 42.08r	86.01
024A	A-61111-CV	PISTON MINI-SW'07 42.08g	86.01

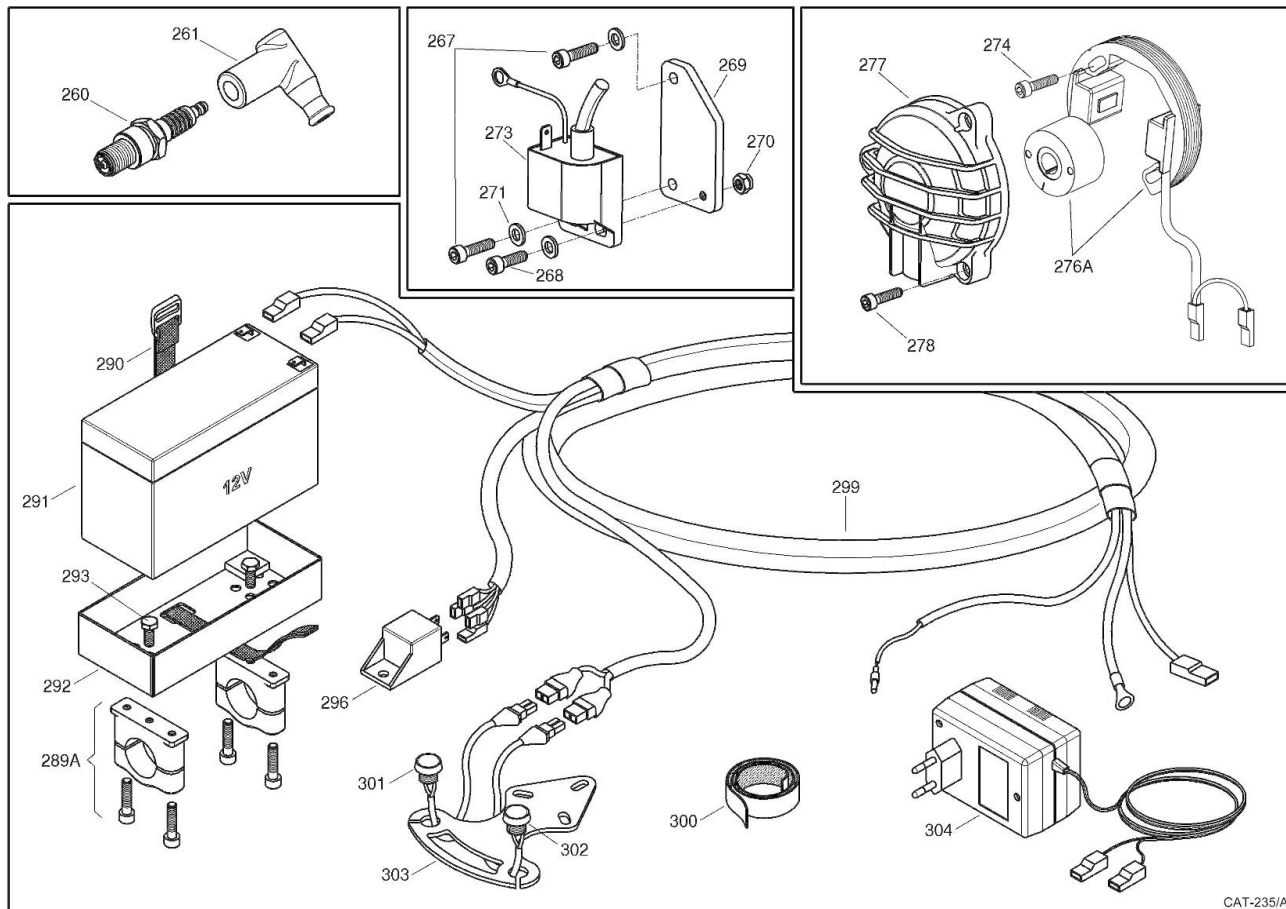


CAT-234/A

POS	COD	DESCR	PRICE
025A	A-61486	CRANKCASE MINI/BABY-SW'07	485.49
026	00049-K	KIT OF 20 ALLEN SCREWS 6x45	7.18
026B	00051-K	KIT OF 20 ALLEN SCREWS 6x55	10.00
027	A-61345	CYLINDER TIE-ROD 8x116	8.34
028	F-10425A	OIL SEAL TCWJ 20x35x7	18.31
030	10407	STEEL SHIM O.10	3.56
030	10409	STEEL SHIM O.15	3.56
031	10400-D	BALL BEARING 6204 C4	26.50
032A	A-61615A	CRANKSHAFT MINI/BABY-SW'07	757.92
033	A-61385A	DRIVE S.H.CRANKSHAFT MINI/BABY	234.49
034	A-61390A	MAGN.S.H. CRANKSHAFT MINI/BABY	234.39
035	A-60440	SMALL END CAGE 60cc 12x16x16	14.79
036	A-61455	CONROD mm 88 MINI/BABY-SW	203.86
037	A-60450	CRANKPIN 18x40 mm	32.35
038	B-10431	BIG END CAGE 15 R	48.05
039	E-38436	BRONZE WASHER	8.34
040A	A-61455-40	CONROD mm 88-pin 40 MINI/BABY	315.72
041	11715	SHAFT END/SPROCKET/MAGNETO KEY	3.56
042	10375	MAGNETO/SPROCKET SHAFT END KEY	3.56
045	00382	NUT M10x1	2.29
047	00302-K	KIT 20 WASHERS M6	1.81
048	00059-K	20 FIXING CABLE SCREWS KIT	4.88
050	00304-K	KIT OF 20 WASHERS M10	5.35
051	D-95800	PRESSURE FITTING	5.08
052	B-71805	PRESSURE Cu FITT. GASKET	1.81
053	A-61810-A	PRESSURE FITT. TUBE 20cm	2.29

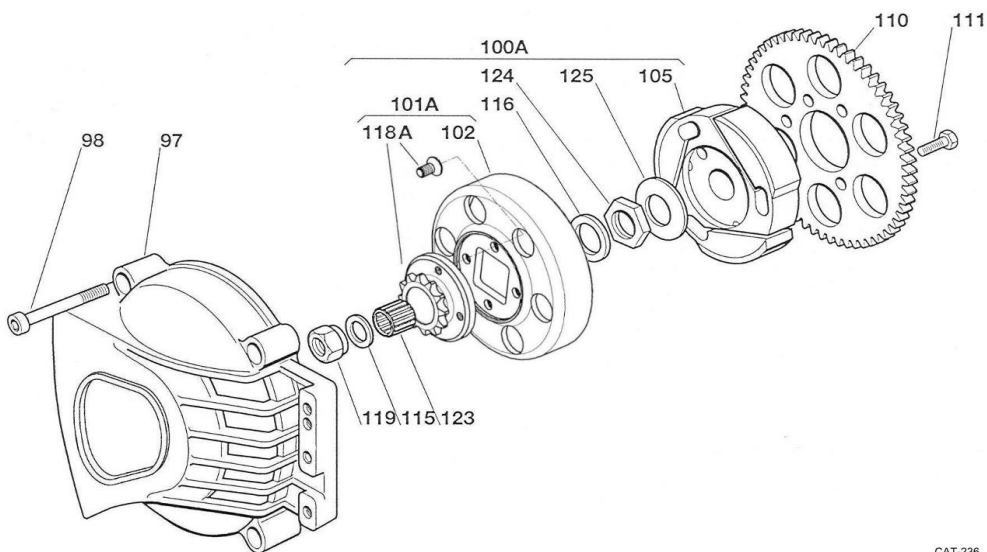


POS	COD	DESCR	PRICE
196	A-61822	CARBURETOR GASKET MINI/BABY-SW	3.56
197	A-61819C	CARB. SPACER 11.5-21/27mm	33.48
198	IFB-60500	TIE-ROD M6x49,5	7.66
202	10751-A	RUBBER HOSE WITH FOAM FILTER	43.96
203	A-61819A	THERMAL SPACER 26mm TH.15mm	16.62
205	B-71822	CARB. GASKET WALBRO/TILL.	3.56
220	A-61742	INLET SILENC. MINI/BABY'10	41.03



CAT-235/A

POS	COD	DESCR	PRICE
260	10561	SPARK PLUG NGK BR9EG	12.95
260	10561-A	SPARK PLUG NGK BR10EG	12.95
261	10544	PVL SPARK BLACK CAP X30	28.86
267	00032-K	KIT OF 20 ALLEN SCREWS 5x20	4.88
268	00031-K	KIT OF 20 ALLEN SCREWS M5x16	5.08
269	A-61510	COIL SUPPORT	22.08
270	00376-K	20 SELF LOCK.NUTS KIT M5	3.56
271	00301-K	KIT 20 WASHERS M5	1.81
273	A-61955	COIL SELET. MINI 60cc BLACK	106.99
274	00034-K	KIT OF 20 ALLEN SCREWS 5x25	7.47
276A	A-61951	IGNITION SELETTRA MINI '07	134.56
277	A-60875B	IGNITION COVER	36.75
278	00043-K	KIT OF 20 ALLEN SCREWS 6x18	5.08
289A	A-60906A-C	SUPP.BATT.CLAMP 28mm W/SCREWS	33.23
290	A-60904A	BATTERY FIXING BELT	17.09
291	X30125900	SPARE PART F.	54.00
292	X30125905	BATTERY SUPPORT	40.02
293	00159-K	KIT OF 20 EXAGONAL SCREWS 6x10	7.47
296	A-61941A	RELAY STARTER MOTOR 80Ah	34.32
299	A-61935-C	KIT CABLES MINI 60cc	94.01
300	X30125925	VELCRO FIXING STRAP	31.79
301	A-61928A	GRE.P-BUTON W/CABLES	31.07
302	A-61929A	RED P-BUTTON W/CABLES	31.07
303	A-61920	PUSH BUTTONS BRACKET	41.88

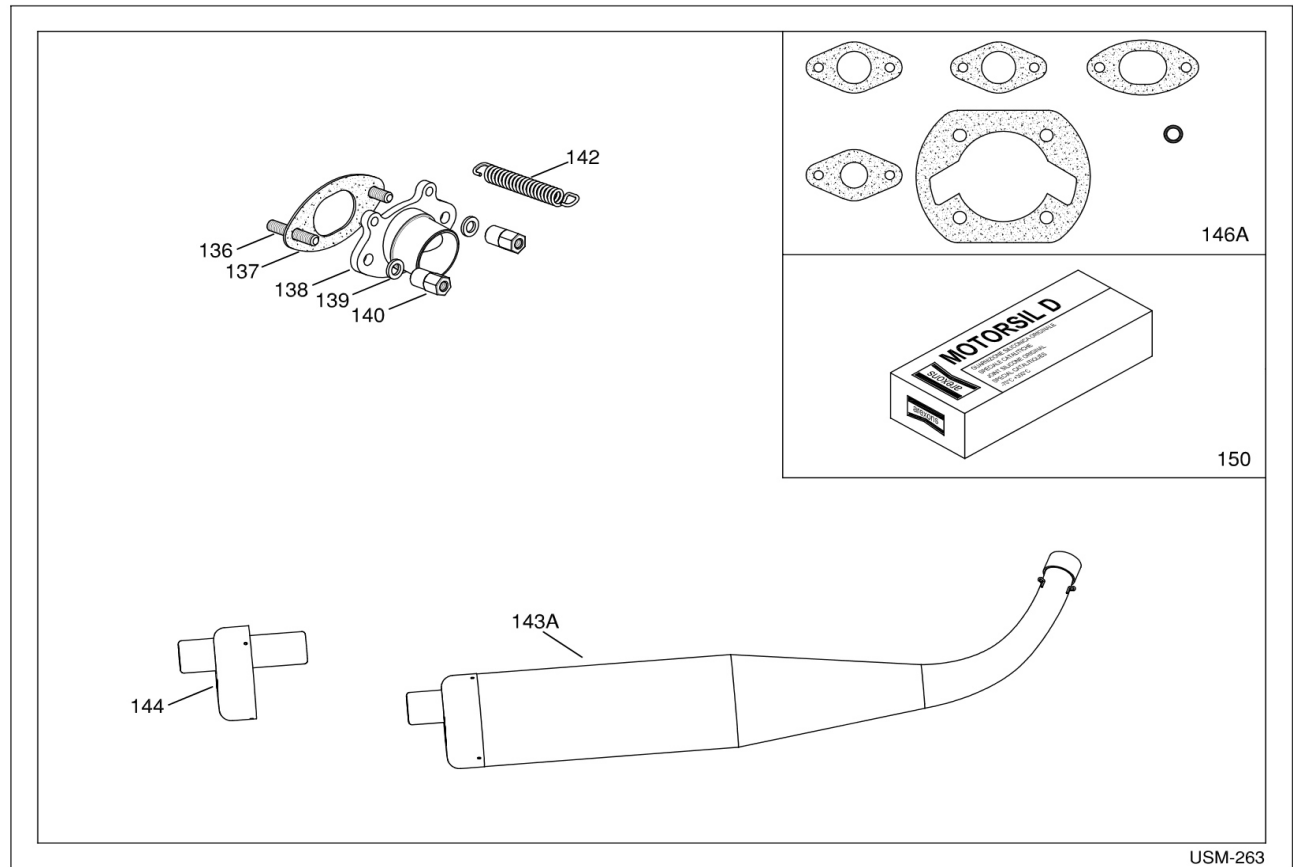


CAT-236

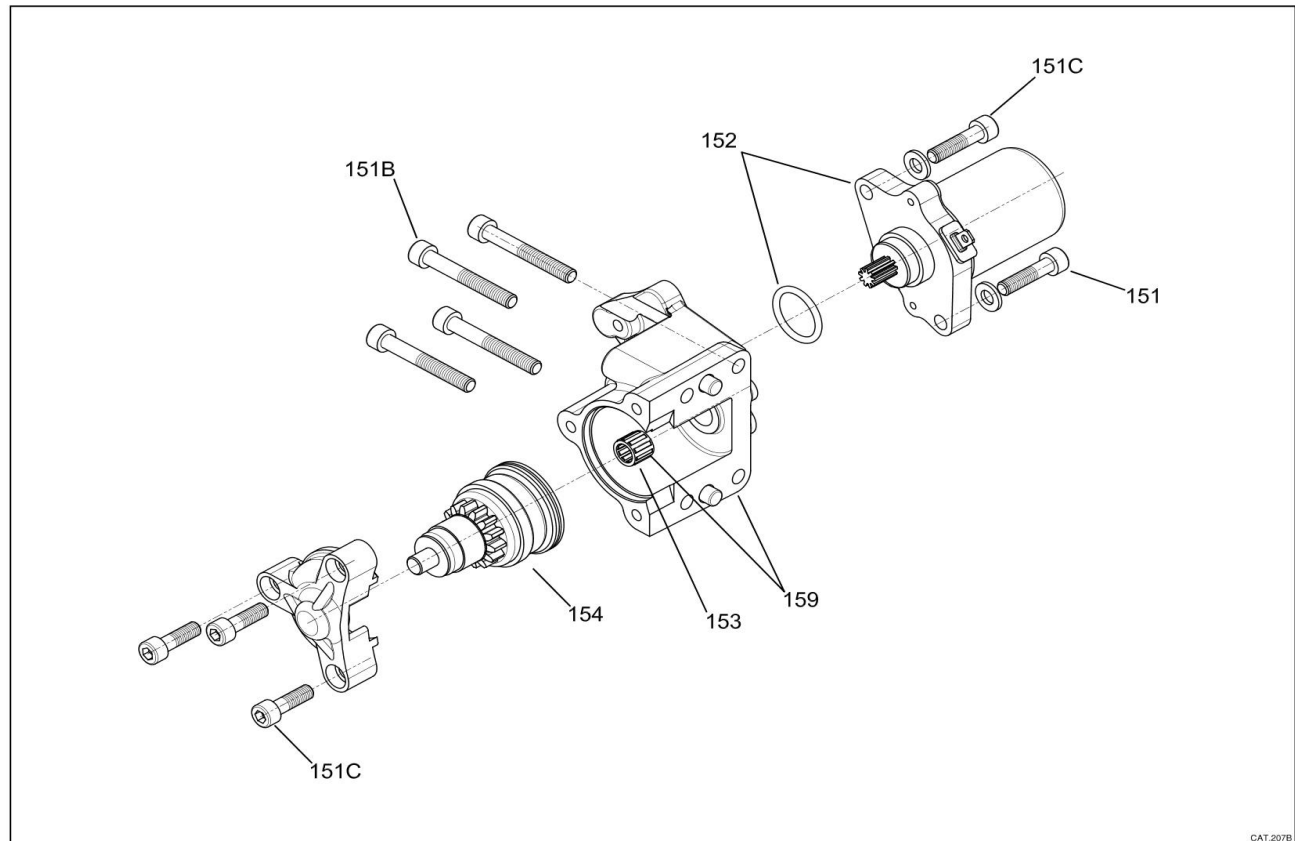
POS	COD	DESCR	PRICE
097	A-60595B	CLUTCH GUARD TaG	52.05
098	00048-K	KIT OF 20 ALLEN SCREWS 6x40	7.17
100A	A-61840A-C	'07 MINI/BABY Z10 CLUTCH ASSY	292.42
100A	A-61841A-C	'07 MINI/BABY Z11 CLUTCH ASSY	292.42
101A	A-61550A-C	DRUM W/SPORC. Z10 MINI '07	140.97
101A	A-61551A-C	DRUM W/SPROC. Z11 MINI'07	140.97
102	A-61550A	DRUM MINI/BABY-SW '07	93.27
105	A-60840B	PADDED HUB 60cc/62cc	158.19
110	A-60830	STARTER WHEEL Z66	66.00
111	00161-K	KIT OF 20 HEX. SCREWS 6x12	7.17
115	D-75573	EXTERNAL WASHER	3.56
116	D-75565	THRUST INT.WASHER H=1,8mm	5.08
118A	X30125554-C	SPROCKET Z10 W/SCREWS	68.03
118A	X30125555-C	SPROCKET Z11 W/SCREWS	68.03
119	D-75570	STARTER NUT TaG	7.13
123	D-75598	CLUTCH ROLLER CAGE TaG	13.33
124	A-60560	LOCKING NUT TaG	9.52
125	D-75563	WASHER CONED SAF. TaG	5.08

EXHAUST GROUP & GASKETS SET

MINI SWIFT USA

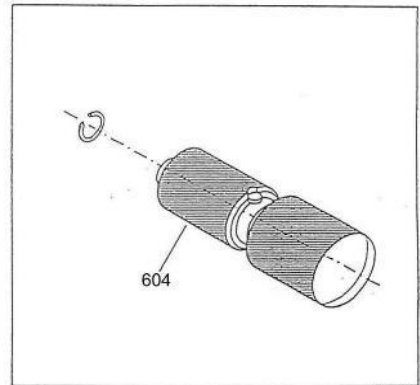
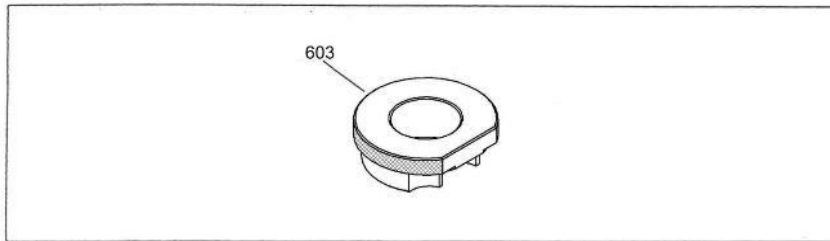
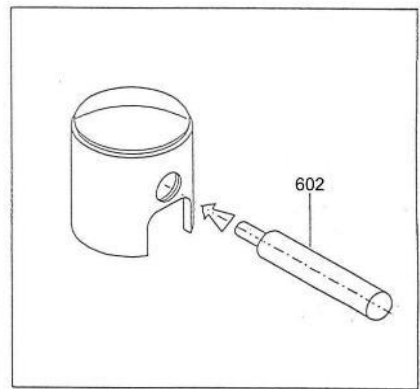
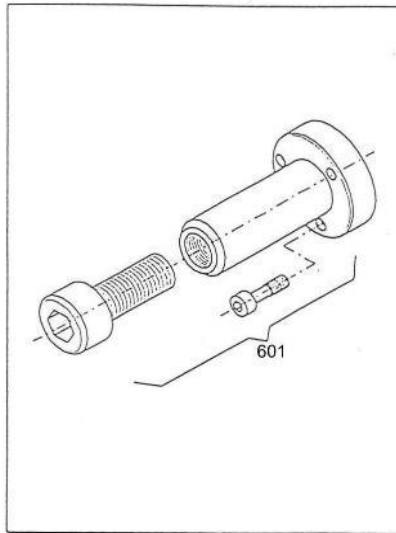
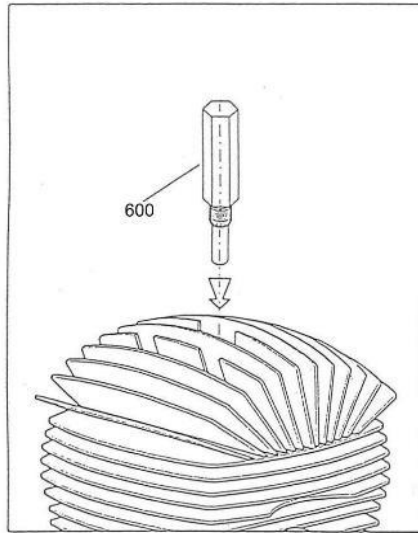


POS	COD	DESCR	PRICE
136	10358	EXHAUST STUDBOLT/REED GR. 6x34	5.08
137	A-61360	EXHAUST GASKET MINI/PUMA-85AUS	8.35
138	A-61365	EXHAUST MANIFOLD MINI-SW	56.86
139	00302-K	KIT 20 WASHERS M6	1.81
140	10660	EXHAUST NUT 6 mm	7.13
142	10786	SILENCER SPRING	7.13
143A	A-61715	SILENCER MINI-SWIFT	143.83
144	A-61720	SILENCER END MINI-SWIFT	42.86
146A	A-61990	GASKETS SET MINI-SWIFT'07	18.30
150	00602	LIQUID GASKET AREXON	46.82



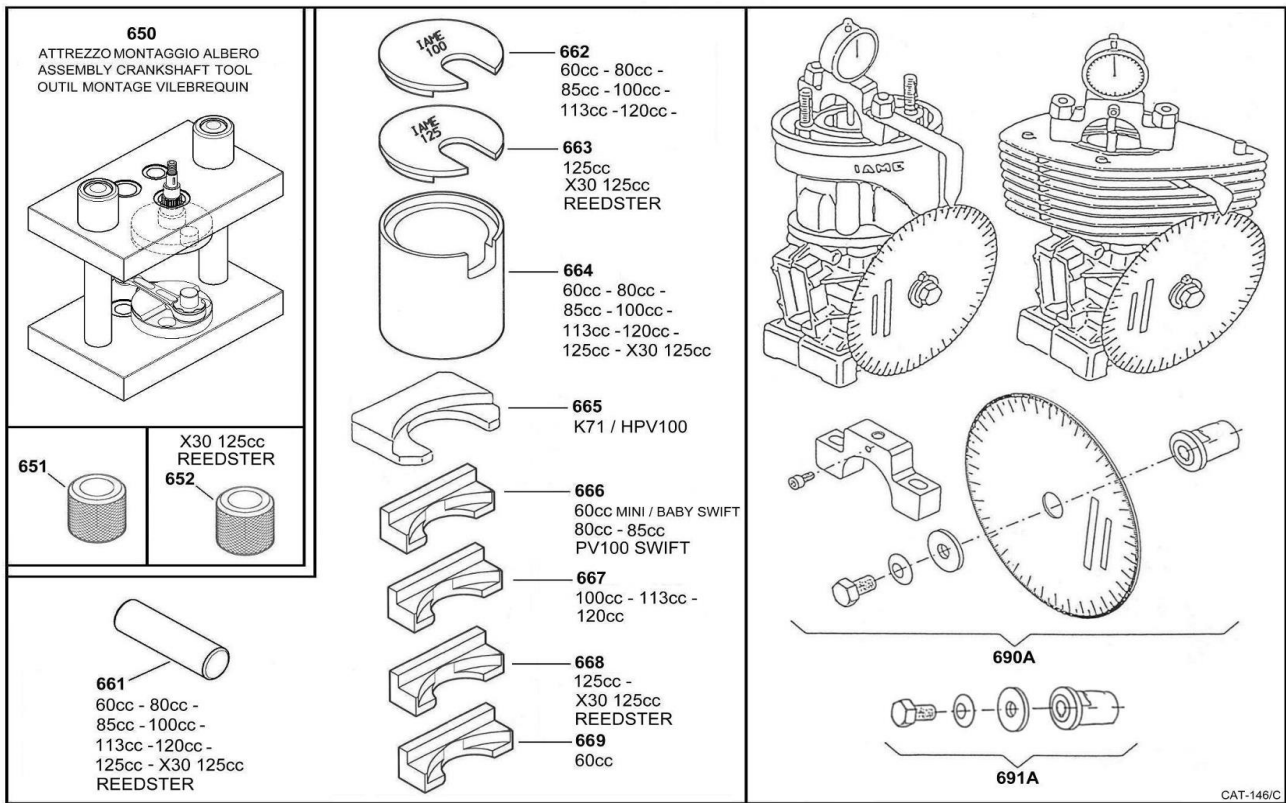
CAT.207B

POS	COD	DESCR	PRICE
151	00045-K	KIT 20 SOCKET H. SCREWS M6X25	4.57
151B	00049-K	KIT OF 20 ALLEN SCREWS 6x45	7.18
151C	00044-K	KIT 20 ALLEN SCR. CYL. H. 6x20	4.88
152	A-60850A	STARTER GAZELLE MINI 60cc	96.00
153	A-60865	ROLLER CAGE TaG	11.28
154	A-60855A	BENDIX 60cc/80cc	82.05
158	A-60870	BENDIX SUPPORT	17.09
159	A-60860-C	STARTER SUPPORT GAZ/LEV.TaG	117.95



CAT-147

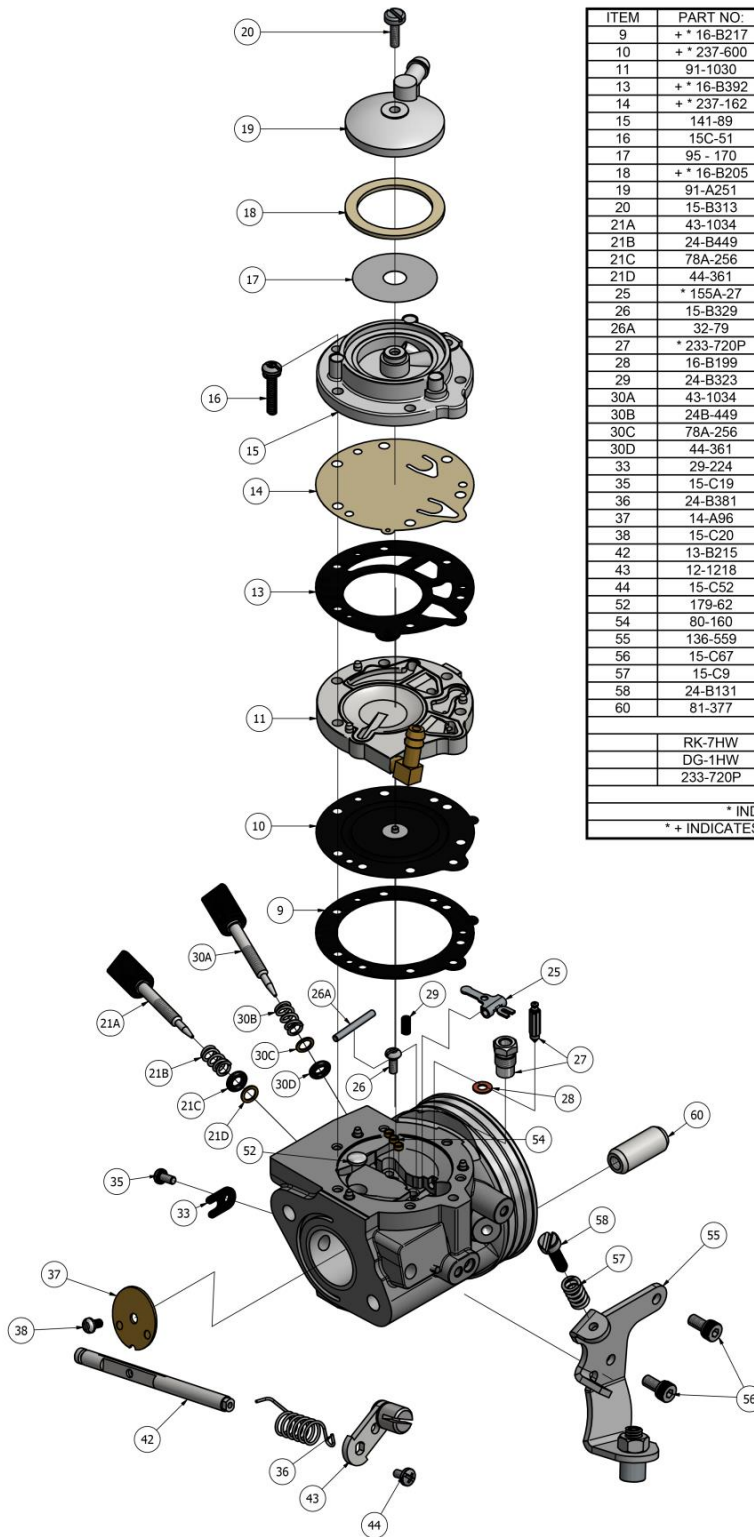
POS	COD	DESCR	PRICE
600	10271	PISTON STROKE LOCKER	38.12
601	B-55614-C	CLUTCH PULLER JUNIOR/TaG	47.22
602	10202	PISTON PIN PUNCH 12mm	25.05
603	S884	STARTER DRIVE WHEEL HOLD. TOOL	48.09
604	10121	CIRCLIP ASSEMBLING TOOL GAZ.	149.16



POS	COD	DESCR	PRICE
650	10110A	CRANKSHAFT ASSY TOOL	1,956.82
651	10150	CRANK-PIN 18mm BUSH	73.15
661	10107	CRANK-PIN PUSHER	11.66
662	10103	CRANKSHAFT PLATE 60/85/100cc	100.61
664	10100	CRANKSH. DISASSY SUPPORT	167.09
666	10108	CRANKSHAFT INSERT60/85/PV100SW	54.29
690A	10820A	TIMING GROUP TaG/REEDSTER	130.03
691A	10828-C	TAG COMPL.TIMING GROUP M10	53.38

CARBURETTOR DESCRIPTION AND SKETCH OF PARTS

HW-31A



ITEM	PART NO:	DESCRIPTION	QTY
9	+ * 16-B217	DIAPHRAGM GASKET	1
10	+ * 237-600	DIAPHRAGM	1
11	91-1030	DIAPHRAGM COVER	1
13	+ * 16-B392	FUEL PUMP GASKET	1
14	+ * 237-162	FUEL PUMP DIAPHRAGM	1
15	141-89	FUEL PUMP BODY	1
16	15C-51	FUEL PUMP BODY SCREW	6
17	95 - 170	FUEL STRAINER SCREEN	1
18	+ * 16-B205	FUEL STRAINER COVER GASKET	1
19	91-A251	FUEL STRAINER COVER	1
20	15-B313	FUEL STRAINER COVER RETAINING SCREW	1
21A	43-1034	IDLE MIXTURE SCREW	1
21B	24-B449	IDLE MIXTURE SCREW SPRING	1
21C	78A-256	IDLE MIXTURE SCREW WASHER	1
21D	44-361	IDLE MIXTURE SCREW PACKING	1
25	* 155A-27	INLET CONTROL LEVER	1
26	15-B329	FULCRUM LEVER SCREW	1
26A	32-79	FULCRUM LEVER PIN	1
27	* 233-720P	INLET NEEDLE & SEAT SET	1
28	16-B199	INLET SEAT GASKET	1
29	24-B323	INLET TENSION SPRING	1
30A	43-1034	HIGH SPEED MIXTURE SCREW	1
30B	24B-449	HIGH SPEED MIXTURE SCREW SPRING	1
30C	78A-256	HIGH SPEED MIXTURE SCREW WASHER	1
30D	44-361	HIGH SPEED MIXTURE SCREW PACKING	1
33	29-224	THROTTLE SHAFT CLIP	1
35	15-C19	THROTTLE SHAFT CLIP RETAINING SCREW	1
36	24-B381	THROTTLE RETURN SPRING	1
37	14-A96	THROTTLE SHUTTER	1
38	15-C20	THROTTLE SHUTTER SCREW	1
42	13-B215	THROTTLE SHAFT	1
43	12-1218	THROTTLE LEVER ASSEMBLY	1
44	15-C52	THROTTLE LEVER RETAINING SCREW	1
52	179-62	WELCH PLUG	1
54	80-160	MAIN PLUG	3
55	136-559	CABLE BRACKET	1
56	15-C67	CABLE BRACKET RETAINING SCREW	2
57	15-C9	LIMITER SCREW	2
58	24-B131	LIMITER SPRING	2
60	81-377	CARBURETTOR MOUNTING NUT	2
	RK-7HW	REPAIR KIT	
	DG-1HW	DIAPHRAGM & GASKET (STANDARD)	
	233-720P	INLET NEEDLE & SEAT SET	
* INDICATES CONTENTS OF REPAIR KIT			
* + INDICATES CONTENTS OF DIAPHRAGM & GASKET SET			



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HW-31A Spare Parts Prices

ITEM	PART NO:	DESCRIPTION	Retail Price \$
9	+ * 16-B217	DIAPHRAGM GASKET	0.80
10	+ * 237-600	DIAPHRAGM	4.91
11	91-1030	DIAPHRAGM COVER	4.51
13	+ * 16-B392	FUEL PUMP GASKET	2.47
14	+ * 237-162	FUEL PUMP DIAPHRAGM	4.67
15	141-89	FUEL PUMP BODY	9.67
16	15C-51	FUEL PUMP BODY SCREW	0.91
17	95 - 170	FUEL STRAINER SCREEN	0.92
18	+ * 16-B205	FUEL STRAINER COVER GASKET	0.66
19	91-A251	FUEL STRAINER COVER	3.04
20	15-B313	FUEL STRAINER COVER RETAINING SCREW	0.71
21A	43-1034	IDLE MIXTURE SCREW	10.16
21B	24-B449	IDLE MIXTURE SCREW SPRING	0.59
21C	78A-256	IDLE MIXTURE SCREW WASHER	0.76
21D	44-361	IDLE MIXTURE SCREW PACKING	1.04
25	* 155A-27	INLET CONTROL LEVER	0.80
26	15-B329	FULCRUM LEVER SCREW	0.69
26A	32-79	FULCRUM LEVER PIN	0.59
27	* 233-720P	INLET NEEDLE & SEAT SET	15.45
28	16-B199	INLET SEAT GASKET	0.53
29	24-B323	INLET TENSION SPRING	0.58
30A	43-1034	HIGH SPEED MIXTURE SCREW	10.16
30B	24B-449	HIGH SPEED MIXTURE SCREW SPRING	0.59
30C	78A-256	HIGH SPEED MIXTURE SCREW WASHER	0.76
30D	44-361	HIGH SPEED MIXTURE SCREW PACKING	1.04
33	29-224	THROTTLE SHAFT CLIP	0.98
35	15-C19	THROTTLE SHAFT CLIP RETAINING SCREW	0.87
36	24-B381	THROTTLE RETURN SPRING	0.91
37	14-A96	THROTTLE SHUTTER	19.11
38	15-C20	THROTTLE SHUTTER SCREW	0.87
42	13-B215	THROTTLE SHAFT	15.50
43	12-1218	THROTTLE LEVER ASSEMBLY	17.20
44	15-C52	THROTTLE LEVER RETAINING SCREW	0.84
52	179-62	WELCH PLUG	10.63
54	80-160	MAIN PLUG	0.99
55	136-559	CABLE BRACKET	20.18
56	15-C67	CABLE BRACKET RETAINING SCREW	0.87
57	15-C9	LIMITER SCREW	2.21
58	24-B131	LIMITER SPRING	0.46
60	81-377	CARBURETTOR MOUNTING NUT	3.00
	HW-31A	Carburettor	289.95
	RK-7HW	REPAIR KIT	32.95
	DG-1HW	DIAPHRAGM & GASKET (STANDARD)	14.95
* INDICATES CONTENTS OF REPAIR KIT			
* + INDICATES CONTENTS OF DIAPHRAGM & GASKET SET			